



PCN Number: MC040417

Chgnot.doc rev 13 1/14

**Product/Process Change Notification (PCN)**

**Customer: Digi-Key**

**Date: 4/4/2017**

**Customer Part # and/or Lot# affected: A6263KLJTR-T**

**Originator: Mark Caggiano**

**Phone: 508-854-5603**

**Duration of Change:**

Permanent  Temporary (explain)

**Summary description of change:** Part Change:  Process Change:  Other:

1. Allegro currently manufactures the A6263KLJTR-T at wafer fab, Polar Semiconductor LLC. (PSL), Bloomington, MN, USA using ABCD5-8 technology. We will add a second source wafer fab known as United Microelectronics Corporation (UMC), Hsinshu, Taiwan using ABCD5-8 technology.
2. The above listed device will have an additional final test location: Allegro MicroSystems (Thailand) Co., Ltd. (AMTC).

**What is the part or process changing from (provide details)?**

1. Allegro currently manufactures the A6263KLJTR-T at wafer fab, Polar Semiconductor LLC. (PSL), Bloomington, MN, USA using ABCD5-8 technology.
2. In addition to the current Allegro MicroSystems Philippines, Inc. (AMPI) test facility location, located in Manila, Philippines, a second test facility referred to as Allegro MicroSystems (Thailand) Co., Ltd. (AMTC) located in Saraburi, Thailand will be added as a primary site.

**What is the part or process changing to (describe the anticipated impact of this change on form, fit and/or function)?**

1. The A6263KLJTR-T will have a second source wafer fab known as United Microelectronics Corporation (UMC), Hsinshu, Taiwan using ABCD5-8 technology.
2. Allegro will be expanding its manufacturing capabilities with the addition of a new, whollyowned integrated circuit test facility located in Saraburi, Thailand. The same make and model test equipment will be utilized and test site transfer buy off data will be on file for each device before production begins.

**Note:** Validation of equivalence within a specific application is at the discretion of the Customer



High-Performance Semiconductors

**Reliability Qualification Results**

Device: **9263 (UMC version of the 6263)**  
 Assy Lot #: **1546102UAAA**  
 Fab Location: **UMC**  
 Package: **LJ (eSOIC)**

Number of Leads: **8**  
 Assembly Location: **Unisem**  
 Tracking Number: **3255**  
 Lead Finish: **100% Tin**

Reason For Qualification: **9263 (UMC version of the 6263) - Automotive Stop/Tail LED Array Driver**

| Reliability Qualification Results            |      |        |                                   |  |       |  |
|--|------|--------|-----------------------------------|--|-------|--|
| 9263, STR#3255                               |      |        |                                   |  |       | Requirements                                       |
| Stress Test                                  | Abv. | Test # | Test Method                       | Test Conditions  | S.S.  | Results  |
| Preconditioning                              | PC   | A1     | JESD22-A113 / J-STD-020           | 85°C/60% RH, 168 hrs, Peak Reflow=260°C; MSL2, (HAST, AC, TC)                                  | 231   | 0 Rejects  |
| HAST   | HAST | A2     | JESD22-A110                       | 130°C, 2 ATM, 60% RH, 0, 96 hrs  | 77    | 0 Rejects  |
| Autoclave                                    | AC   | A3     | JESD22-A102                       | 121°C, 100% RH, 15 PSIG, 0, 96 hrs   | 77    | 0 Rejects  |
| Temperature Cycle                            | TC   | A4     | JESD22-A104                       | -65°C to +175°C, 0, 500, 1000 Cycles   | 77    | 0 Rejects  |
| High Temperature Storage Life                | HTSL | A6     | JESD22-A103                       | 175°C, 0, 1000 hrs   | 77    | 0 Rejects  |
| High Temperature Operating Life              | HTOL | B1     | JESD22-A108                       | 150°C, 1000 hrs  | 0, 77 | 0 Rejects  |
| Early Life Failure Rate                      | ELFR | B2     | AEC-Q100-008 / JESD22-A108        | 150°C, 0, 48 hrs   | 800   | 0 Rejects  |
| Wire Bond Shear                              | WBS  | C1     | JESD22-B116 / Q100-001            | Test Conditions, Sampling Size are defined in the Test Method (Performed at Assembly location) |       | >25g (Minimum shear strength), 0 Rejects; Cpk>1.67 |
| Wire Bond Pull                               | WBP  | C2     | Mil-Std-883 Method 2011, AEC-Q003 | Temp conditions and sample size are defined in the test method. (Performed after TC)           |       | 0 Rejects; Cpk>1.67                                |
| Electrostatic Discharge Human Body Model     | HBM  | E2     | AEC-Q100-002                      | Test Conditions, Sampling Size are defined in the Test Method                                  |       | Classification H2, HBM = 2.5 kV                    |
| Electrostatic Discharge Charged Device Model | CDM  | E3     | AEC-Q100-011                      | Test Conditions, Sampling Size are defined in the Test Method                                  |       | Classification = C6, = 1kV                         |
| Latch-Up                                     | LU   | E4     | JESD78                            | Test Conditions, Sampling Size are defined in the Test Method                                  |       | Class II, Level A                                  |
| Electrical Distributions                     | ED   | E5     | AEC Q100-009                      | Tri-Temp Electrical Distributions - 30 pcs   |       | 0 Rejects; Cpk>1.67                                |

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Chgnot.doc rev 13 1/14

Is a PPAP update required?

Yes  No

Is reliability testing required?

(If Yes, refer to attached plan)

Yes  No (explain)



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**Expected completion date for internal qualification:** Complete

**Expected PPAP availability date:** Available Upon Request

**Target implementation date:** October 2017

**Estimated date of first shipment:** November 2018

**Expected sample availability date:** Available Upon Request

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**Customer Approval Required:** Yes  **Date Required:**  
No  **Notification Only**

**Please note:** It is our intention to inform our customer of changes as early as possible. Under Allegro's procedure for product/process change notification, Allegro strives, based on its technical judgment, to provide notification of significant changes that may affect form, fit or function. However, as Allegro cannot ensure evaluation of product/process changes for each and every application; the customer retains responsibility to validate the impact of a change on its application suitability. If samples are needed for validation of a change, requests may be made via the contact information provided herein. Please contact your Account Manager or local Sales contact for any questions. We would kindly request your consideration so we can meet our target date for implementation. Unless both parties agree to extend the implementation date, this change will be implemented as scheduled.

Customer comments/Conditions of Acceptance:

Approved by: \_\_\_\_\_ Date: \_\_\_\_\_ Title: \_\_\_\_\_  
cc: Allegro Sales/Marketing/Quality